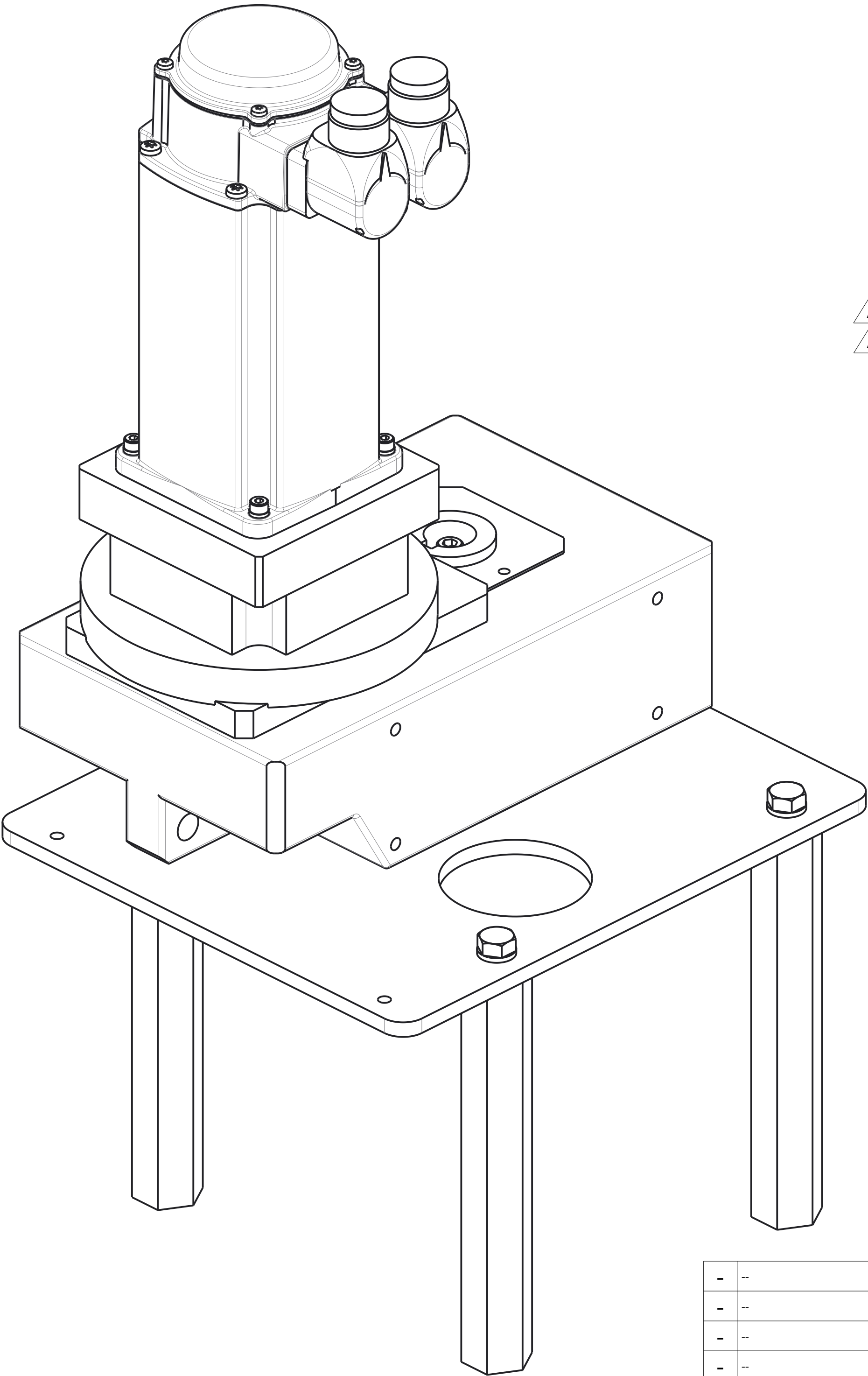
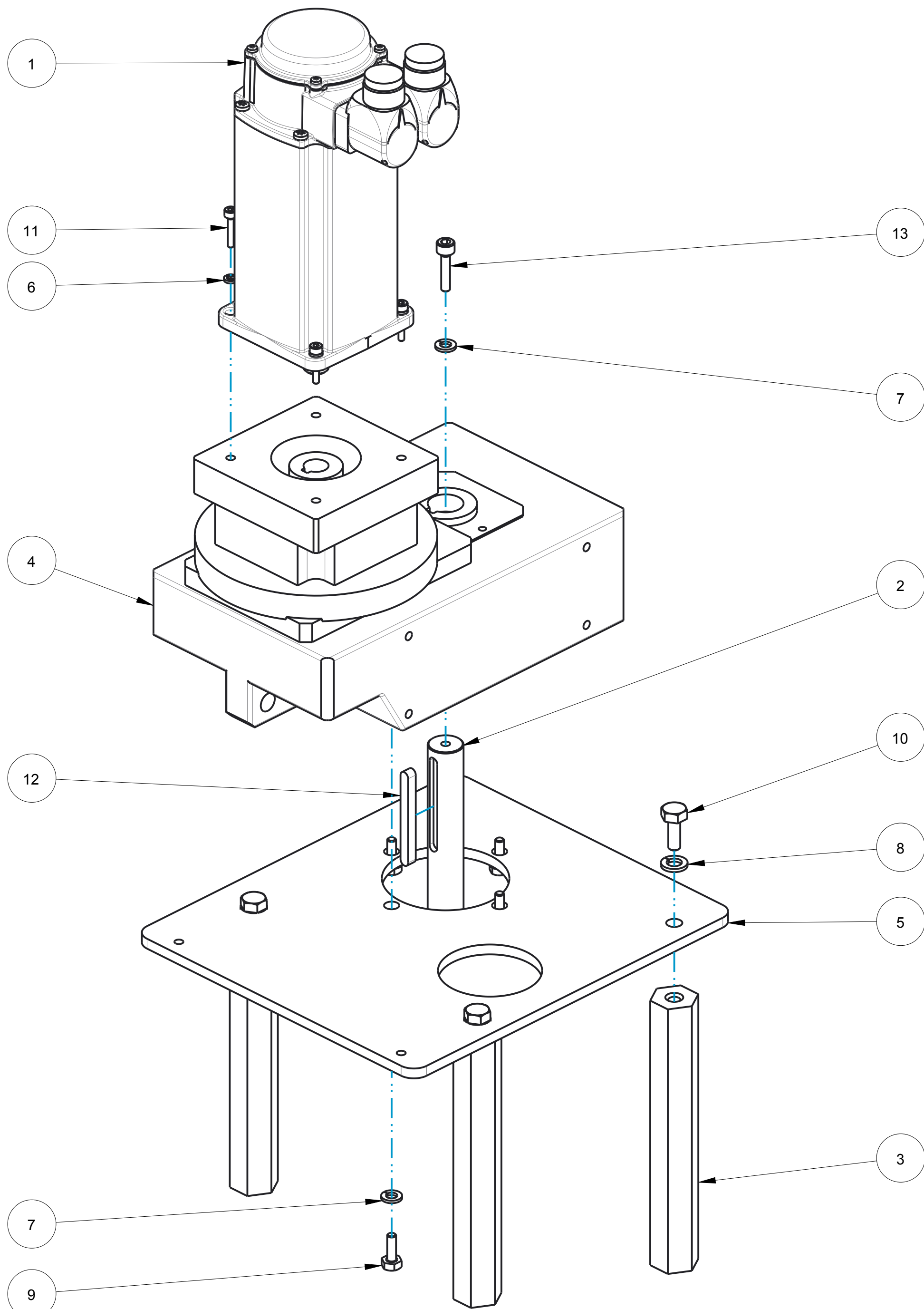




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	SERVOMOTOR, 2.7Nm (FOR REFERENCE ONLY)	U5006413P_REF
2	1	SHAFT, STUB	U5008019M
3	3	SUPPT, ACCEL DRIVE	U5008028M
4	1	REDUCER, F102AN_0185_MT10	U5008238P_CFG1
5	1	PLATE, ACCEL DRIVE	U5008887M
6	4	EXP" M4 STD SPRING LOCK WASHER (STN STL)	U6002561P_EXP
7	5	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
8	3	EXP" M8 STD SPRING LOCK WASHER (STN STL)	U6002564P_EXP
9	4	"EXP" HEX BOLT, M6X1 x 16 LG, FULLY THREADED (STN STL)	U6002740P_EXP
10	3	"EXP" HEX BOLT, M8X1.25 x 20 LG, FULLY THREADED (STN STL)	U6002763P_EXP
11	4	"EXP" SOCKET HEAD CAP SCREW, M4X0.7 x 20.0 LG (STN STL)	U6003028P_EXP
A₁	12	EXP" KEY, 6 X 6 X 60 WITH ROUNDED ENDS (STN STL)	U6003768P_EXP
A₂	13	"EXP" SOCKET HEAD CAP SCREW, M6X1 x 25.0 LG (STN STL)	U6003062P_EXP

-	--					NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
-	--					1250M MACHINE	5032 SERIAL NUMBER	COMPRESSION/ACCELERATION SUB ASSEMBLY	LH MACHINE REMARKS
-	--					UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS J/12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)			METRIC MATERIAL: SEE BOM FINISH:
-	--					DRW BY: S.ALM		CHK'D :	ENGR. BY : RGR
-	--					DATE: 30-Oct-06		DATE :	DATE :
A	1) ITEM 12 WAS U6003530P_5_EXP 2) ADDED ITEM 13 SEE EGN002233	RT 2/24/09				TITLE: ASSY, ACCEL DRIVE LH			
REV.	DESCRIPTION	BY DATE	CHK'D DATE			3/4 SCALE		C DRW. SIZE	DRW. N°
						MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
						U5007341S		A REV	1/2 SHEETS



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1250M MACHINE	5032 SERIAL NUMBER	COMPRESSION/ACCELERATION SUB ASSEMBLY	LH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)
DRW BY: S.ALM DATE: 30-Oct-06		CHK'D : DATE :	MATERIAL: SEE BOM FINISH: ENGR. BY : RGR DATE :
TITLE: ASSY, ACCEL DRIVE LH		MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
1/2 SCALE	C DRW. SIZE	DRW. N°	U5007341S A REV
			2/2 SHEETS